DENTAL AIR COMPRESSOR

Superb Air

Installation, Operation & User Manual

DC6 Series oil-free dental compressor with integrated dryer · Includes parts lists and troubleshooting



DOCUMENT
Superb Air DC6 Series Manual
October 2026 · DC6-MAN-002

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How to read this manual

⚠ **WARNING** Risk of injury or damage to the equipment. Follow exactly.

ⓘ **NOTE** Information that makes the job easier or the result more reliable.

Technical support

(800) 560-8222

Monday to Friday, 8:00 AM to 5:00 PM Pacific.

SECTION 01

Clean, dry, oil-free air

Superb Air delivers 100% oil-free, ultra-dry dental air. It protects handpieces from wear caused by moisture and oil residue, keeps an oily film off prepared surfaces so resin bonding is not compromised, and supplies clean air that helps inhibit bacterial growth.



How it works

Oil-free compressor heads from 860 to 1,800 watts supply the air. They are quiet, at about 62 to 72 dBA depending on the model.

The dryer system has a cooling unit, a desiccant filter and a 5-micron particulate filter. Together they remove moisture and airborne contaminants. The dry air is stored in the ASME-rated tank, ready for use.

Features

- Virtually maintenance-free
- Low-pressure dew point
- Uninterrupted compressor availability
- Maximum dryness with triple-filtered air
- Compact size for space-saving installation

GENERAL INFORMATION

Safety instructions

Using the Superb Air in a way not described in this manual may cause permanent failure of the unit.

⚠ **WARNING** When using compressors, always follow basic safety precautions to reduce the risk of fire, electric shock and personal injury.

- Read all these instructions before you operate this product.
- Keep these instructions with the compressor for future reference.
- Have faults repaired by a qualified service technician, using only genuine replacement parts.
- Do not use the compressor with damaged parts. A qualified person must check it before further use.

Symbols on the compressor

Read the operator's instructions
Read this manual before installing, operating or servicing the compressor.

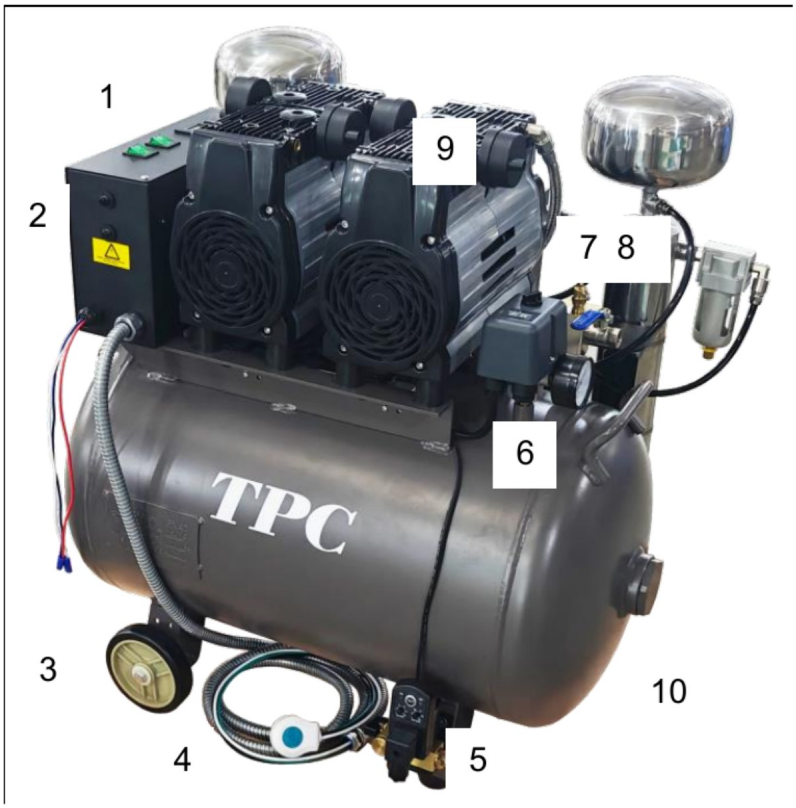
Warning: shock hazard
Disconnect power before opening the electrical box or servicing the unit.

Warning: hot parts
The heads and discharge lines get hot. Let them cool before touching.

Warning: automatic start
The compressor is automatic and can start without warning when tank pressure drops.

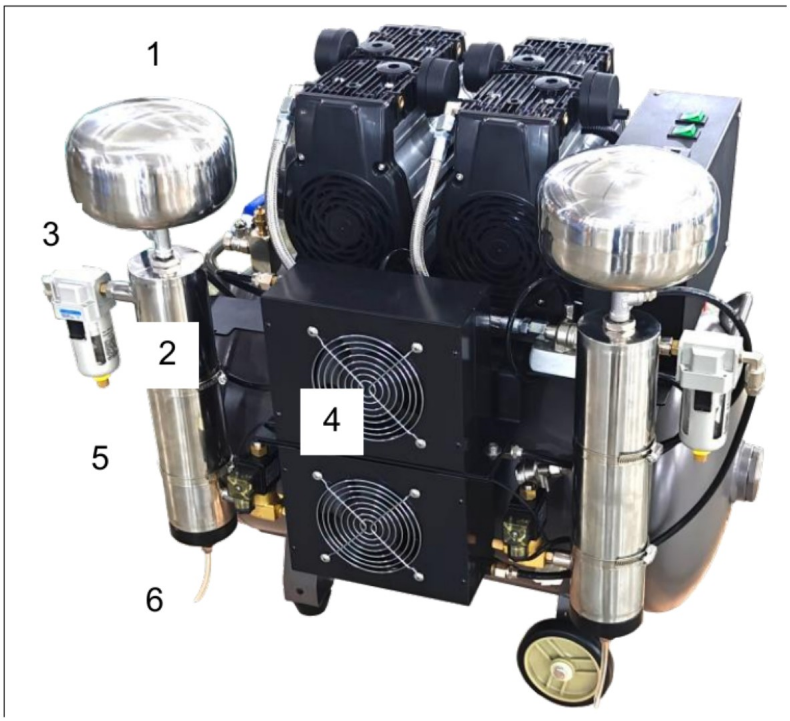
GENERAL INFORMATION

Key parts identification



Compressor

1	Main power switch
2	Resettable fuse
3	Low-voltage panel wires
4	Power inlet whip
5	Tank moisture purge solenoid
6	Pressure switch
7	Emergency pressure relief valve
8	Air outlet ball valve
9	Intake air filter (head)
10	Tank



Dryer

1	Desiccant filter cap
2	Desiccant filter body
3	Micro filter
4	Air cooler
5	Filter relief ports
6	Filter relief port

SECTION 02

Sizing guide

Choose the model by the number of users and the expected air demand. Total demand should not exceed the number of users shown for that model.

	DC6112	DC6122	DC6214	DC6224	DC6326	DC6228
Users	1–3	1–3	3–4	5	6–7	8–9
CFM at 80 psi	4.9	4.9	9.8	9.8	14.7	19.6
Heads	1	1	2	2	3	2
Total HP	1.15	1.15	2.30	2.30	3.45	4.80
Voltage	110 V	230 V	110 V	230 V	230 V	230 V
Amps	8	4	16	8	12	16
Breaker	20 A	20 A	30 A	20 A	30 A	30 A
Start capacitor	80 µF	35 µF	80 µF	35 µF	35 µF	55 µF
Noise	62 dBA	62 dBA	62 dBA	62 dBA	72 dBA	72 dBA
Tank	10 gal	10 gal	16 gal	16 gal	23 gal	30 gal
Size (H × W × D)	16×23×27"	16×23×27"	26×21×29"	26×21×29"	34×22×29"	41×22×36"
Shipping (W × D × H)	29×23×35"	29×23×35"	34×26×35"	34×26×35"	39×25×38"	46×27×41"

Allow 6" of clearance on all sides in addition to the unit size. Start capacitors are rated 450 VAC, 50/60 Hz, one per motor head.

REQUIREMENTS

Site layout and requirements

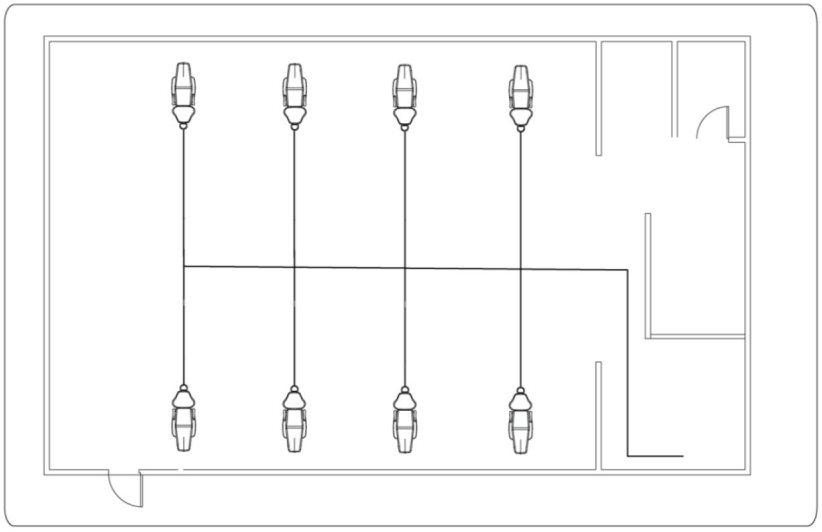


Fig. 1 Typical compressor site layout and air distribution piping

Site

Service clearance	6" on all sides, all models
Room temperature	5–40 °C (41–104 °F); ambient must not exceed 105 °F
Environment	Clean, dry, well ventilated, free of dust and corrosive gas
Floor	Flat; no more than 15° incline in any direction
Air connection	3/8" FNPT shut-off valve and 6 ft pressure hose (supplied)
Distribution piping	½" type L or type K copper

Long pipe runs

If the piping volume is over 235 in³, or more than 100 ft of ½" pipe, fit a pressure regulator between the tank and the distribution piping. Set it to the pressure switch cut-in value of 87 psi (6 bar).

IEC 60601-1 classification

Electric shock	Class I
Applied parts	None
Water ingress	Ordinary, IPX0
Flammable anesthetics	Not suitable

REQUIREMENTS

Voltage requirements

A dedicated circuit breaker panel may be needed, depending on local code and site conditions. It must be installed, wired and sealed by a licensed electrician to all applicable electrical codes.

	DC6112	DC6122	DC6214	DC6224	DC6326	DC6228
Voltage	110 V	230 V	110 V	230 V	230 V	230 V
Amps	8	4	16	8	12	16
Breaker, 60 Hz	20 A	20 A	30 A	20 A	30 A	30 A
Wire gauge	14 AWG	14 AWG	14 AWG	14 AWG	14 AWG	14 AWG

Power whip · 110 V

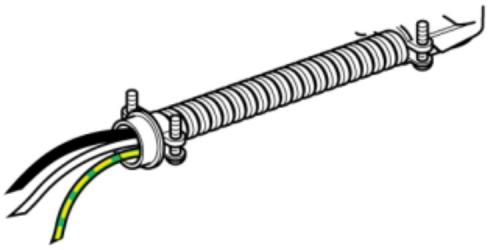


Fig. 2 Black hot, white neutral, green ground

Power whip · 230 V

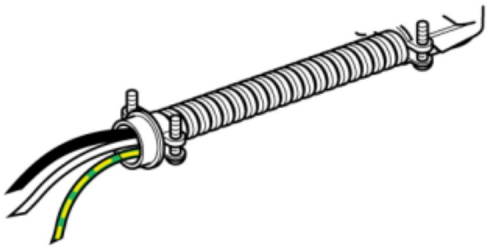


Fig. 3 Black L1, white L2, green ground

Buck-boost transformer

- Below nominal (190–220 V on a 230 V motor): use **boost** mode.
- Above nominal (235–250 V), or over 132 V / 242 V: use **buck** mode.

190 V supply · 230 V motor	**Boost**
210 V supply · 230 V motor	**Optional boost for continuous use**
230 V supply · 230 V motor	**No transformer needed**
240 V supply · 230 V motor	**Buck**

SECTION 03

Before operation

This unit is designed to work within its rated airflow and technical limits. Do not exceed them. TPC is not liable for damage caused by misuse or by not following this manual.

Check

Package contents	Check every part for damage, that all pipes are firmly connected, and that the tank is undamaged.
Packaging	Keep the main packaging in case the unit must be returned for service.
Electrical supply	Make sure the supply matches the rating on the unit's data label.
Cables	Check that all cables are undamaged before connecting power.

Placement

Clear area	Keep 6" of free space around the tank and the pump and motor for airflow.
Clean air	Do not use the compressor where the air is dusty.
Level	An incline over 15° in any direction will damage the pump.
Air filter	Never run without the intake filter fitted; it will badly damage the pump.

Cleaning

Clean with a soft brush or a cloth moistened with a suitable biodegradable solvent. Do not use flammable liquids such as gasoline or alcohol; they are a fire risk and damage the finish and plastic parts. Keep the cooling fins on the pump clean: dusty fins cool poorly and the compressor will overheat.

⚠ **IMPORTANT** Installation must be done by an authorized TPC dealer or service technician.

INSTALLATION

Install and connect

1. **Unpack and check** the unit, accessories, spare parts and documents against the packing list.
2. **Connect the air supply pipe** to the quick coupling, using the 6 ft high-pressure air line and the 3/8" FNPT shut-off valve.
3. **Check that the drain valve is closed** and the pressure switch is set to off.
4. **Make the electrical connection** to local codes. If a plug is used it must be NEMA 5-20 for 110 V or 6-20 for 230 V. The compressor can also be hardwired to a suitable supply.

Wiring and grounding

Wiring and grounding must meet the latest National Electrical Code (ANSI/NFPA 70) and all local regulations. Have a qualified electrician check the wiring and breakers.

Connect the unit to a grounded, permanent metal wiring system, or run an equipment grounding conductor with the circuit conductors to the ground lead in the flexible metal conduit. Failure to do so can cause fire, electric shock, injury or death.

Minimum voltage

110 V models	DC6112 and DC6214: at least 110 V
230 V models	DC6122, DC6224, DC6326 and DC6228: at least 220 V

The voltage must stay at or above these levels while the compressor runs. If not, fit a boost transformer and check the breaker and wire size.

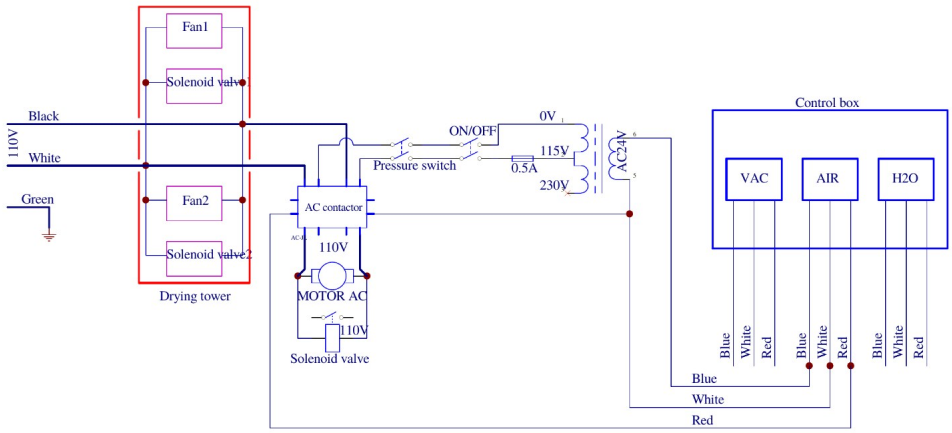
Start-up check

5. Check that the intake filters are fully seated in the heads and that the tank outlet valve is closed.
6. Turn on the power and check the incoming line voltage against the minimums above.
7. Run the pressure test on page 13.

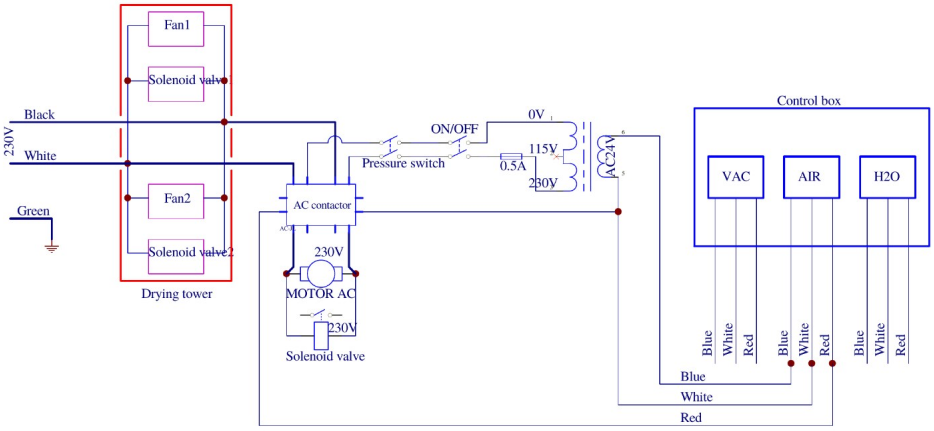
INSTALLATION

Wiring diagrams

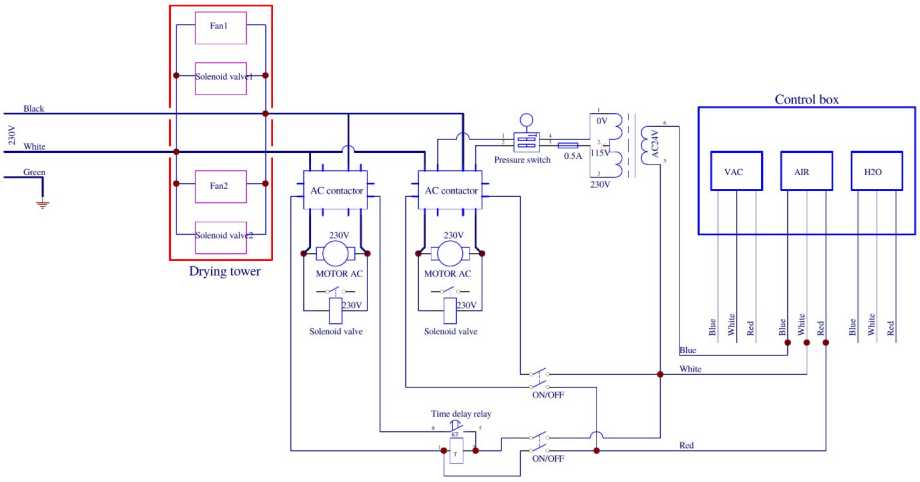
Single head · 110 V



Single head · 230 V



Twin head · 230 V



SECTION 04

Control panel and tank purge

Operating from the remote control panel

- With a remote control panel, the main power switch must stay on.
- The 24 V circuit breaker engages automatically when the main power switch is turned on.
- Connect the control panel to the control wires on the compressor, matching wire colors. If you use an extension, mark both ends so the colors match at the final connection.
- Without a remote panel, make sure the blue and red wires below the green power switch are connected. Keep the white wire capped.

Automatic tank purge

Every DC6 compressor has a factory-installed tank moisture purge. It releases collected moisture from the tank during normal operation. The interval and duration are adjustable.



Fig. 4 Purge valve open: lever parallel to the valve body



Fig. 5 Timer knobs and TEST button

1. Make sure the main valve is open. The lever is parallel with the valve body.
2. Turn the knobs to set the timing, then press **TEST** to check operation.

Purge duration	0–10 seconds
Purge interval	0.5–45 minutes

OPERATION

Pressure test and recovery times

1. **Close the drain valve and the air supply valve.** Check that the gauge reads below 87 psi (6 bar).
2. **Turn the power switch on** and make sure the pressure switch is on. The compressor starts and pressure rises.
3. **At 116 psi (8 bar) the compressor stops.** The solenoid valve vents the head so it can restart.
4. **Watch the gauge while stopped.** If pressure holds, open the air supply valve to the operatories. If it drops, check the piping, the delivery unit master control and the delivery unit for leaks.
5. **At 87 psi (6 bar) the compressor restarts** and refills. If it stops and starts on its own, it is working normally.
6. **To finish,** set the pressure switch to off and disconnect power.

Recovery times

	0 → 116 psi	87 → 116 psi
DC6112 · 110 V	≈ 4 min	≈ 1 min 30 s
DC6122 · 230 V	≈ 4 min	≈ 1 min 30 s
DC6214 · 110 V	≈ 3 min	≈ 1 min
DC6224 · 230 V	≈ 3 min 26 s	≈ 1 min 17 s
DC6326 · 230 V	≈ 3 min	≈ 1 min
DC6228 · 230 V	≈ 3 min	≈ 1 min

Drain the tank fully to 0 psi before timing the fill.

SECTION 05

Maintenance

Routine care keeps the Superb Air reliable. Regular inspections let you replace worn parts before problems develop. Use the preventive maintenance kit for your model.

Monthly

- Clean the exterior.
- Check for unusual noise and air leaks.
- Keep flammable, corrosive and combustible materials out of the equipment room.
- Check that the pressure switch works between 87 and 116 psi.

NOTE To comply with NFPA, a 5-micron filter is fitted on the output of every Superb Air model.

Yearly · desiccant filter

If moisture builds up in the tank or mixes with the air supply, replace the desiccant beads. There is no moisture indicator. Have the service kit ready before you remove the filter body.

1. Remove the desiccant filter body.
2. Unscrew the end cap.
3. Slide the bead bag out of the housing.
4. Fit new desiccant beads.
5. Inspect the end cap O-ring; replace it if worn.



Fig. 6 Remove the filter body



Fig. 7 Desiccant bead bag



Fig. 8 End cap and O-ring

MAINTENANCE

Every 6 months: filters

Intake air filter

Check the intake filter on each head. Unscrew the filter cap from the motor housing and inspect the element. Replace it if it is dirty, worn or cracked.



Fig. 9 Intake filter cap



Fig. 10 Filter element

5-micron filter and bowl

1. Slide the tab down to unlock the filter cage.
2. Turn the cage either way to release it from the cap.
3. Pull off the glass bowl and check the O-ring.
4. Replace the 5-micron filter element.



Fig. 11 Unlock tab



Fig. 12 Filter cage



Fig. 13 Bowl and O-ring

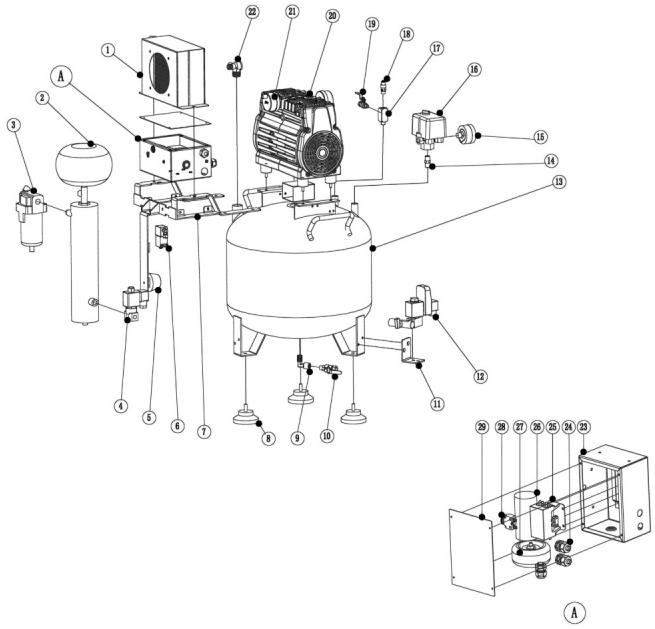


Fig. 14 5-micron element

SECTION 06

DC6122 and DC6112 replacement parts

Single head: DC6122 at 230 V, DC6112 at 110 V. Items 23 to 29 are inside the control box (A).



NO.	DESCRIPTION	QTY	PART NO.
1	Aftercooler	1	DC6-RP-001
2	Desiccant dryer module	1	DC6-RP-002
3	Air filter (5 micron)	1	DC6-RP-003
4	Dryer solenoid valve	1	DC6-RP-004
5	Rubber foot	1	DC6-RP-005
6	Unloader solenoid valve	1	DC6-RP-006
7	Mounting frame (40 L)	1	DC6-RP-007
8	Tank anti-vibration foot	3	DC6-RP-008
9	Elbow, G1/4" flared	2	DC6-RP-009
10	Brass ball valve	1	DC6-RP-010
11	Drain valve bracket (40 L)	1	DC6-RP-011
12	Electronic drain valve, split type	1	DC6-RP-012
13	Air tank, 40 L (10.5 gal), ASME	1	DC6-RP-013
14	Hex nipple, 1/4"	1	DC6-RP-014
15	Pressure gauge, 50 mm	1	DC6-RP-015

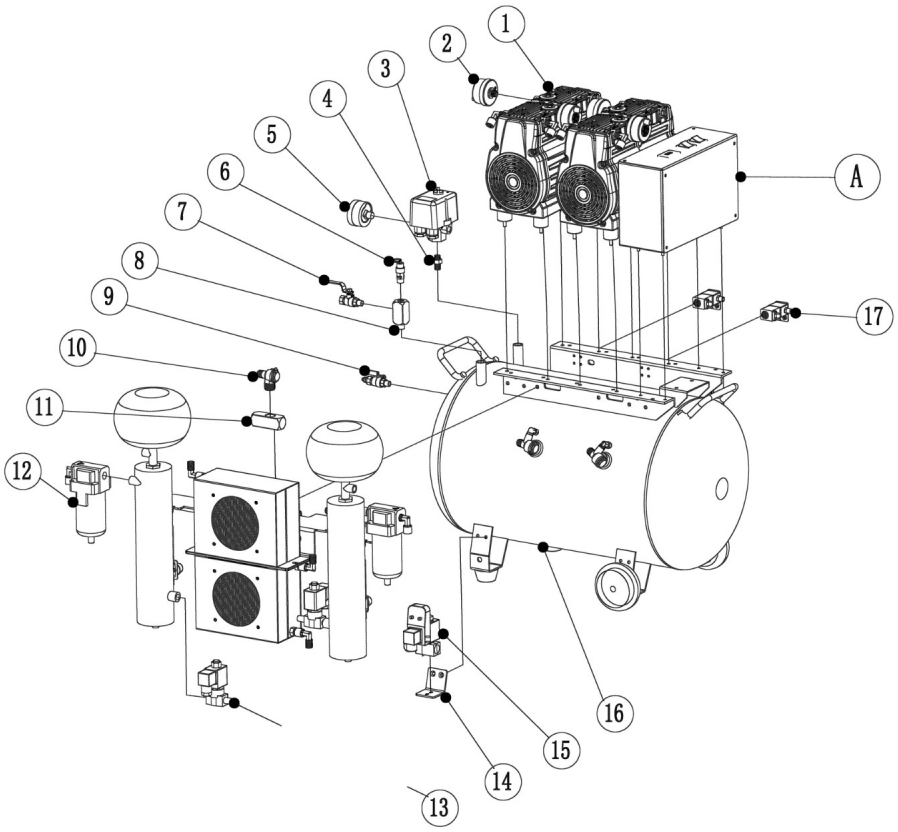
NO.	DESCRIPTION	QTY	PART NO.
16	Pressure switch	1	DC6-RP-016
17	Manifold block	1	DC6-RP-017
18	Safety relief valve, ASME	1	DC6-RP-018
19	Brass ball valve, 3/8"	1	DC6-RP-019
20	Compressor head	1	DC6-RP-020
21	Intake filter / muffler assembly	2	DC6-RP-021
22	Check valve, horizontal	1	DC6-RP-022
23	Control box base (40 L)	1	DC6-RP-023
24	Cable gland, PG9	3	DC6-RP-024
25	Motor contactor	1	DC6-RP-025
26	Start capacitor, 35 µF, 450 VAC	1	DC6-RP-026
27	Toroidal transformer	1	DC6-RP-027
28	Circuit protector, 5 A	1	DC6-RP-028
29	Control box cover (40 L)	1	DC6-RP-029

NOTE DC6112 (110 V): all parts are the same except item 20, the compressor head, which is the 110 V version, and item 26, the start capacitor, which is 80 µF, 450 VAC (DC6-RP-057). **[110 V head part number to follow]**

REPLACEMENT PARTS

DC6224 and DC6214 replacement parts

Twin head: DC6224 at 230 V, DC6214 at 110 V.



NO.	DESCRIPTION	QTY	PART NO.
1	Compressor head	2	DC6-RP-020
2	Intake filter / muffler assembly	4	DC6-RP-021
3	Pressure switch	1	DC6-RP-016
4	Hex nipple, 1/4"	1	DC6-RP-014
5	Pressure gauge, 50 mm	1	DC6-RP-015
6	Safety relief valve, ASME	1	DC6-RP-018
7	Brass ball valve, 3/8"	1	DC6-RP-019
8	Manifold block	1	DC6-RP-017
9	Brass ball valve	1	DC6-RP-010

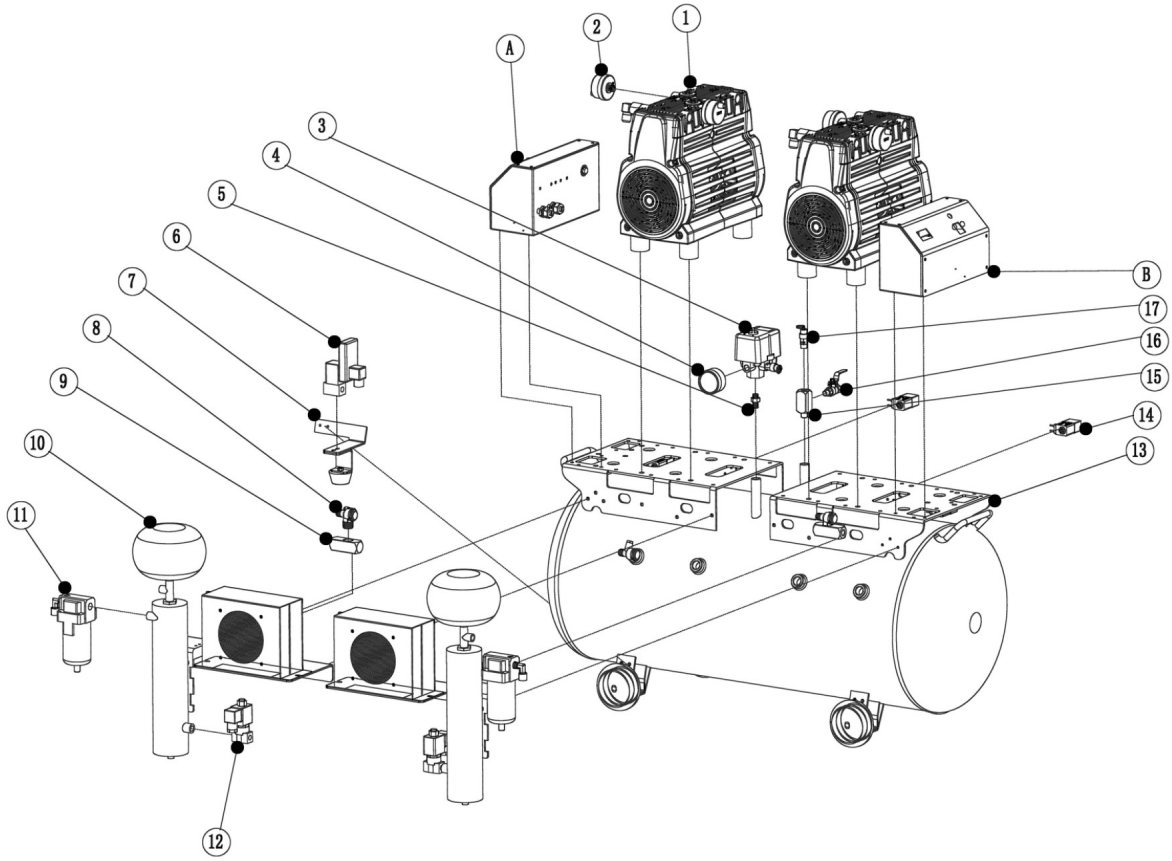
NO.	DESCRIPTION	QTY	PART NO.
10	Check valve, horizontal	4	DC6-RP-022
11	Adapter, 3/8" male × 1/4" female	2	DC6-RP-056
12	Air filter (5 micron)	2	DC6-RP-003
13	Dryer solenoid valve	2	DC6-RP-004
14	Drain valve bracket	1	DC6-RP-030
15	Electronic drain valve, split type	1	DC6-RP-012
16	Air tank, 60 L (16 gal), ASME	1	DC6-RP-031
17	Unloader solenoid valve	2	DC6-RP-006
A	Control box assembly	1	–

NOTE DC6214 (110 V): all parts are the same except item 1, the compressor heads, which are the 110 V version. Start capacitors in control box A: 35 µF, 450 VAC (DC6-RP-026) on the DC6224; 80 µF, 450 VAC (DC6-RP-057) on the DC6214. **[110 V head part number to follow]**

REPLACEMENT PARTS

DC6228 replacement parts

Twin 1,800 W heads, 230 V. Control boxes A (left) and B (right) are on page 19.



NO.	DESCRIPTION	QTY	PART NO.
1	Compressor head, 1,800 W	2	DC6-RP-032
2	Intake filter / muffler assembly	4	DC6-RP-021
3	Pressure switch	1	DC6-RP-016
4	Pressure gauge, 50 mm	1	DC6-RP-015
5	Hex nipple, 1/4"	1	DC6-RP-014
6	Electronic drain valve, split type	1	DC6-RP-012
7	Drain valve bracket	2	DC6-RP-033
8	Check valve, horizontal	2	DC6-RP-034
9	Adapter block	2	DC6-RP-035

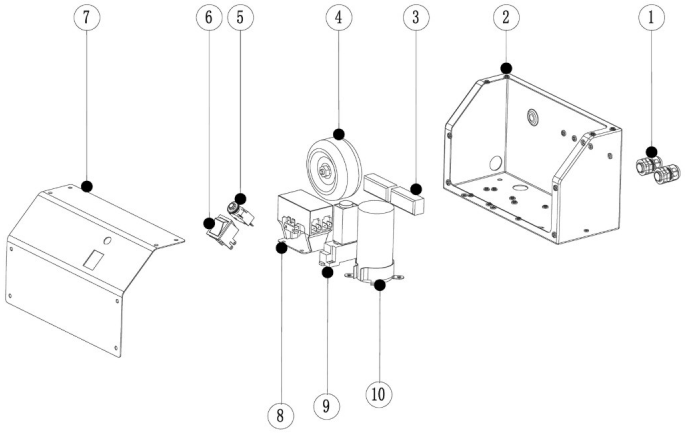
NO.	DESCRIPTION	QTY	PART NO.
10	Desiccant dryer assembly, DC6228	1	DC6-RP-036
11	Air filter (5 micron), 3/8"	2	DC6-RP-037
12	Dryer solenoid valve	2	DC6-RP-004
13	Air tank, 120 L (32 gal), ASME	1	DC6-RP-038
14	Unloader solenoid valve	2	DC6-RP-006
15	Manifold block	1	DC6-RP-017
16	Brass ball valve, 3/8"	1	DC6-RP-019
17	Safety relief valve, ASME	1	DC6-RP-018

Order replacement parts by TPC part number. Part numbers are new as of October 2026.

REPLACEMENT PARTS

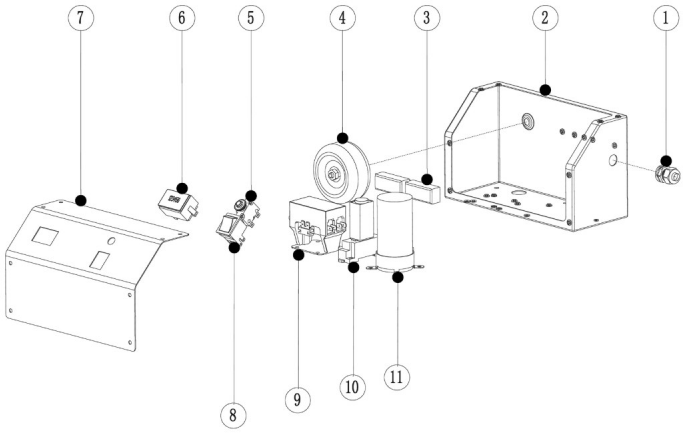
DC6228 control boxes

Left control box (A)



NO.	DESCRIPTION	QTY	PART NO.
1	Cable gland, PG9	2	DC6-RP-024
2	Control box base, left (120 L)	1	DC6-RP-039
3	Terminal block, 6-position	2	DC6-RP-040
4	Toroidal transformer	1	DC6-RP-027
5	Circuit protector, 10 A	1	DC6-RP-041
6	Power switch, lighted	1	DC6-RP-042
7	Control box cover, left (120 L)	1	DC6-RP-043
8	Motor contactor	1	DC6-RP-025
9	Time-delay relay with socket	1	DC6-RP-044
10	Start capacitor, 55 µF, 450 VAC	1	DC6-RP-058

Right control box (B)



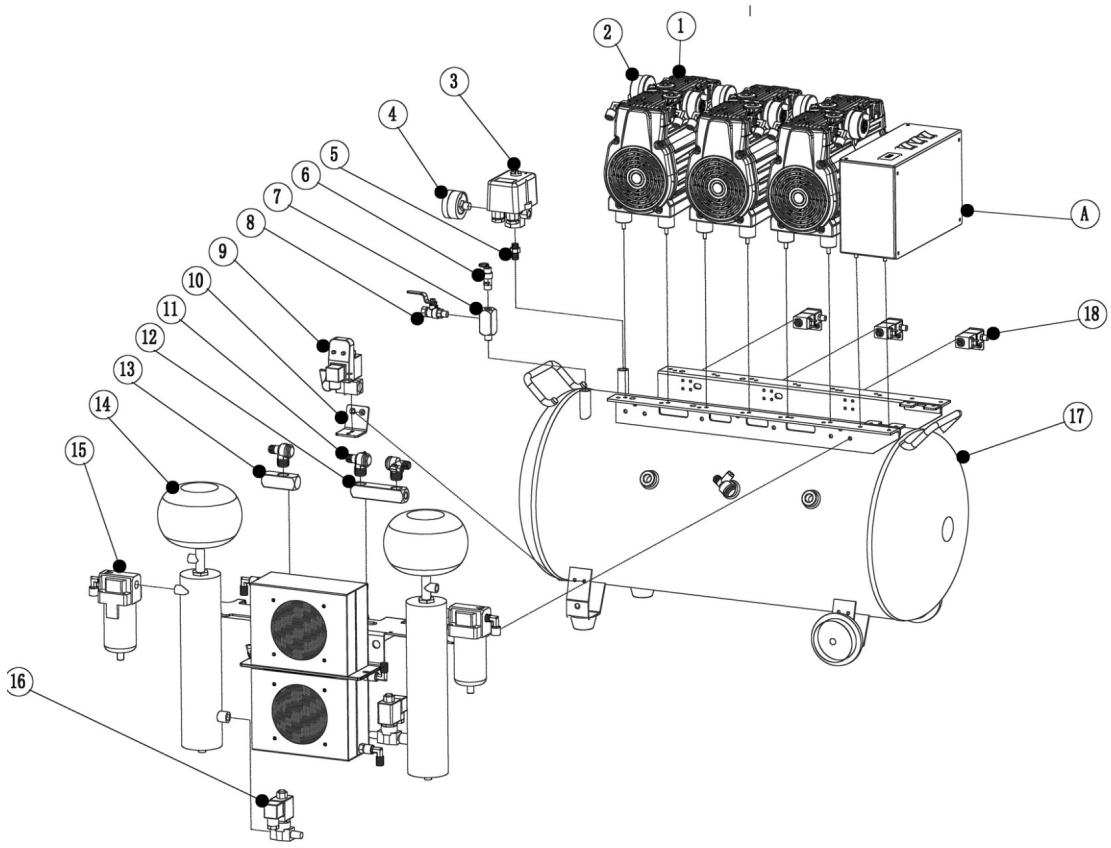
NO.	DESCRIPTION	QTY	PART NO.
1	Cable gland, PG9	1	DC6-RP-024
2	Control box base, right (120 L)	1	DC6-RP-045
3	Terminal block, 6-position	2	DC6-RP-040
4	Toroidal transformer	1	DC6-RP-027
5	Circuit protector, 10 A	1	DC6-RP-041
6	Hour meter	1	DC6-RP-046
7	Control box cover, right (120 L)	1	DC6-RP-047
8	Power switch, lighted	1	DC6-RP-042
9	Motor contactor	1	DC6-RP-025
10	Time-delay relay with socket	1	DC6-RP-044
11	Start capacitor, 55 µF, 450 VAC	1	DC6-RP-058

Order replacement parts by TPC part number. Part numbers are new as of October 2026.

REPLACEMENT PARTS

DC6326 replacement parts

Three heads, 230 V. The control box (A) is on page 21.



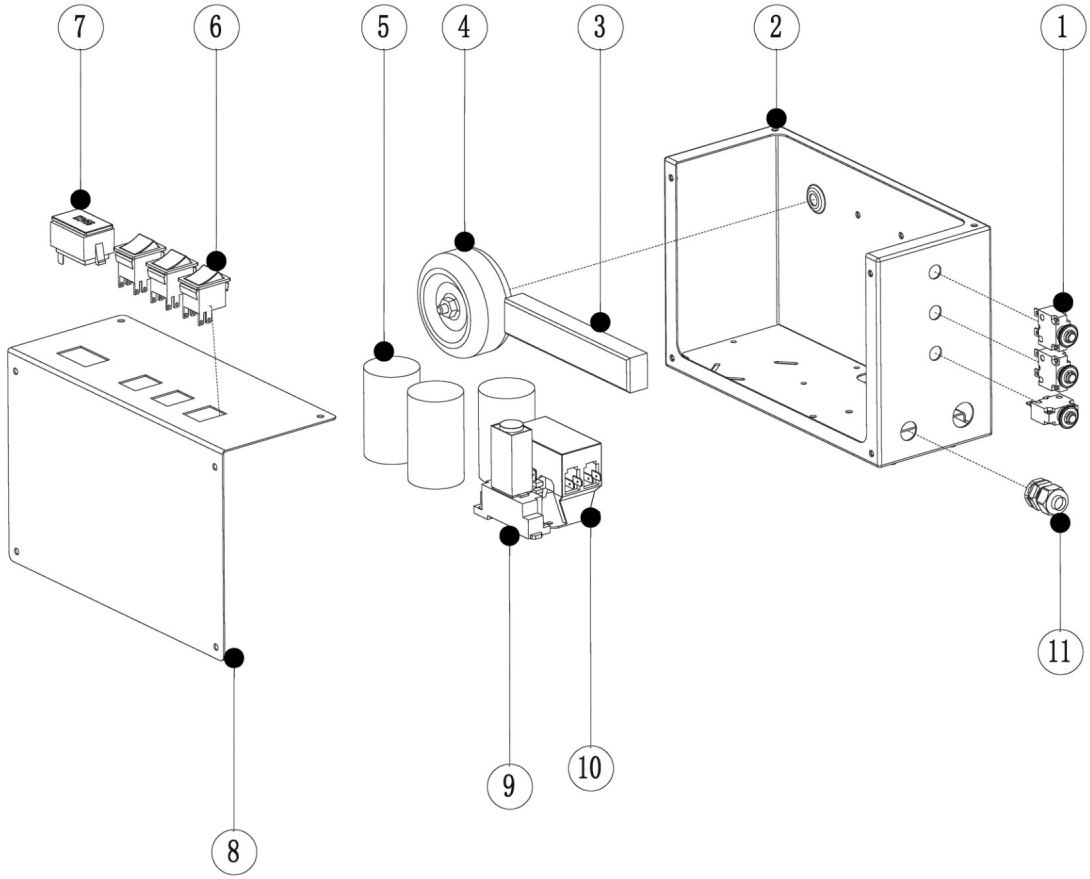
NO.	DESCRIPTION	QTY	PART NO.
1	Compressor head	3	DC6-RP-020
2	Intake filter / muffler assembly	6	DC6-RP-021
3	Pressure switch	1	DC6-RP-016
4	Pressure gauge, 50 mm	1	DC6-RP-015
5	Hex nipple, 1/4"	2	DC6-RP-014
6	Safety relief valve, ASME	1	DC6-RP-018
7	Straight coupling, large	1	DC6-RP-048
8	Brass ball valve, 3/8"	1	DC6-RP-019
9	Electronic drain valve, split type	1	DC6-RP-012
10	Drain valve bracket	1	DC6-RP-030

NO.	DESCRIPTION	QTY	PART NO.
11	Check valve, horizontal	5	DC6-RP-022
12	Adapter block, double	1	DC6-RP-049
13	Adapter block	1	DC6-RP-035
14	Air filter (5 micron)	2	DC6-RP-003
15	Desiccant dryer assembly, DC6326	1	DC6-RP-050
16	Dryer solenoid valve	1	DC6-RP-004
17	Air tank, 90 L (24 gal), ASME	1	DC6-RP-051
18	Unloader solenoid valve	3	DC6-RP-006
A	Control box assembly	1	–

Order replacement parts by TPC part number. Part numbers are new as of October 2026.

REPLACEMENT PARTS

DC6326 control box



NO.	DESCRIPTION	QTY	PART NO.
1	Circuit protector, 5 A	3	DC6-RP-028
2	Control box base (90 L)	1	DC6-RP-052
3	Terminal block, 12-position	1	DC6-RP-053
4	Toroidal transformer	1	DC6-RP-027
5	Start capacitor, 35 µF, 450 VAC	3	DC6-RP-026
6	Power switch, lighted	3	DC6-RP-042

NO.	DESCRIPTION	QTY	PART NO.
7	Hour meter	1	DC6-RP-046
8	Control box cover (90 L)	1	DC6-RP-054
9	Time-delay relay with socket	1	DC6-RP-055
10	Motor contactor	1	DC6-RP-025
11	Cable gland, PG9	1	DC6-RP-024

Order replacement parts by TPC part number. Part numbers are new as of October 2026.

SECTION 07

Troubleshooting

	PROBLEM	CAUSE	SOLUTION
01	**Tank pressure drops**	Air leaks at connections	Build the tank to full pressure. Brush soapy water on the connections and look for bubbles. Tighten leaking joints. If it continues, call a technician.
02	**Solenoid valve leaks while idle**	Check valve seal is defective	Release all tank pressure. Remove the check valve plug and clean the seat. Replace the seal if needed and reassemble.
03	**Compressor stopped and will not start**	Overload cut-out tripped from motor overheating	Check mains voltage matches the specification. Avoid long or thin extension cables. Let the motor cool.
		Motor winding burnt out	Contact TPC technical support.
04	**Motor hums but does not start**	Start capacitor failed	Replace the start capacitor.
05	**Motor does not start, or starts slowly**	Low supply voltage	Check mains voltage. Avoid long or thin extension cables; plug in close to the breaker panel.
06	**Noisy, with metallic clangs**	Head gasket broken or valve faulty	Stop the compressor and contact your dealer.
07	**Does not reach maximum pressure**	Head gasket broken or valve faulty	Stop the compressor and contact your dealer.
08	**Less air than when new; cuts off sooner**	Pressure switch needs adjusting	Stop the compressor and contact your dealer.
		Tank full of condensate	Open the ball valve to release pressure, then open the drain to empty the water. Repeat as needed.
09	**Does not stop at 116 psi; safety valve vents**	Pressure switch defective or out of adjustment	Stop immediately and call a qualified technician.

Technical support

Monday to Friday, 8:00 AM to 5:00 PM Pacific

(800) 560-8222

service@tpcdental.com

TROUBLESHOOTING AND WARRANTY

Warranty

5 **years on the compressor**
All components except the heads

3 **years on the compressor heads**
Or 3,500 operating hours, whichever comes first

The Superb Air is guaranteed free from defects in workmanship and materials for 5 years from the date of purchase. The compressor heads are covered for 3 years or 3,500 operating hours, whichever comes first.

Covered

TPC will repair or replace any defective part at no charge.

Not covered

- Labor, and shipping to and from TPC
- Consumables such as filters and filter elements
- Normal wear or scratches on the finish
- Damage from improper installation, misuse or accidents
- Damage in shipping and handling

Claims against the freight carrier must be started when the damaged items are received; filing the claim is the customer's responsibility. TPC improves its products continuously and may modify them without notice, without obligation to modify items already made.

⚠ **IMPORTANT** Only authorized service technicians should service TPC equipment. Service by an unauthorized technician may void the warranty.

TPC

TECHNICAL SUPPORT

(800) 560-8222

service@tpcdental.com

Monday to Friday, 8:00 AM to 5:00 PM Pacific

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